



Geon™ Vinyl Flexible A4DU6

Flexible Polyvinyl Chloride

Key Characteristics

Product Description			
Interior applications.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • UV Resistant		
Uses	• General Purpose		
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	2090 psi	14.4 MPa	ASTM D638
Tensile Strength ² (Break)	2820 psi	19.4 MPa	ASTM D638
Tensile Elongation ² (Break)	270 %	270 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	504 lbf/in	88.3 kN/m	ASTM D624
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	96	96	
Shore A, 15 sec	89	89	
Shore D	49	49	
Shore D, 15 sec	35	35	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-13.9 °F	-25.5 °C	ASTM D746

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	360 to 380 °F	182 to 193 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	350 to 370 °F	177 to 188 °C

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)